

RTNE4 - RTAE4

Industrial temperature switch with capillary,
explosion proof



BOURDON
The Original by Baumer



Main Features

- Excellent repeatability
- Dead band adjustment for regulation
- Fix dead band for control and alarm
- Explosion proof Hazardous areas 1, 2, 21, 22

Applications

- Power generation safety equipment

Technical Data

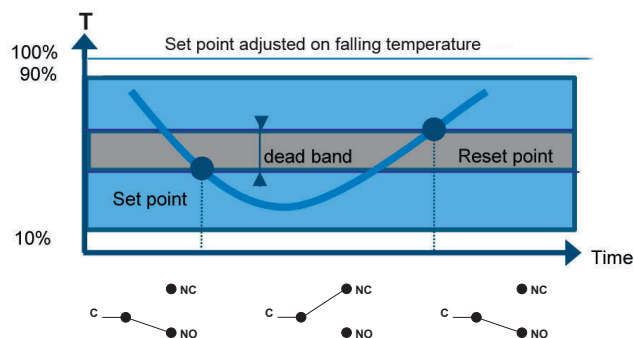
Temperature range	-46 ... 0 °C to 200 ... 270 °C
Temperature	Process: -46 ... +270 °C Ambient: -30 ... + 55 °C Storage: -40 ... + 55 °C
Repeatability	± 1% F.S. / constant temperature cycle
CE conformity	Low Voltage Directive 2014/35/EU ATEX Directive 2014/34/EU
Protection rating	IP 66 (EN 60529)
Process connection	Stainless steel 1.4404 (316L)
Bulb	Stainless steel 1.4435/1.4404 (316L)
Capillary	RTA: Copper alloy RTN: Stainless steel 1.4404 (316L) For types of protection see ordering details on page 5
Scale	Internal. Accuracy on reading ± 5% F.S.
Housing	Type RA80, explosion proof, flameproof Aluminium epoxy painted. Captive stainless steel screws
Mounting	3 back lugs for wall mounting

Ground connection	Via internal terminal block
Electrical connection	Terminal block with metallic cable gland for Ø 7 to 12 mm standard
Electrical function	See ordering code details on page 5
Adjustment	2 external adjustment screws on top of the case for set point and dead band
ATEX/IECEX	<u>Certificate</u> LCIE 03 ATEX 6231X (Type RA80) IECEX LCIE 15.0061X <u>Classification</u> CE Ex II 2 G D Ex d IIC T6 or T5 Gb Ex tb IIIC IIC T80 °C or T95 °C Db <u>T° ambient</u> -20 °C to +60 °C (T6 or T80 °C) or -20 °C to +70 °C (T5 or T95 °C)

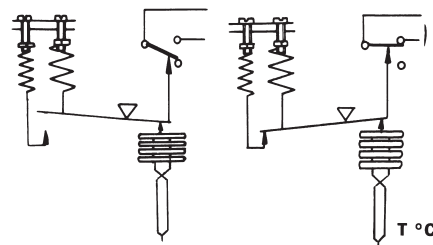
Options

Customer specific set point adjustment	Code SETP
Mounting on 2" pipe	Code 0407
Stainless steel tag plate and wire	Code 9941
Lead seal of the adjustment screws	Code 8990
Nuclear cleanliness (RTN only)	Code 0838

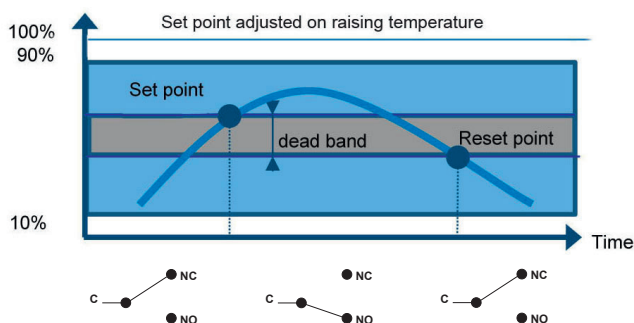
Principle



A vapour filled flexible sensing element actuates a microswitch by means of a lever. The set point is adjusted by means of a compressible spring installed in opposition.



Set point and reset point must be between 10% and 90% of the selected scale.



Standard factory adjustment

Setpoint at 50% of the scale on falling temperature

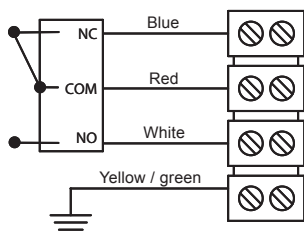
Customer specific factory adjustment (option SETP)

The following specifications have to be given with the order:

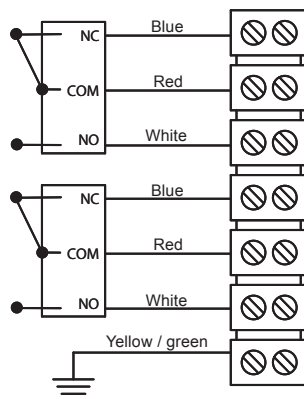
- Setpoint value
- Adjustment on falling or raising temperature
- Dead band value (as needed) when using an adjustable dead band switch

Electrical connections

1 SPDT



2 SPDT



Hazardous areas: 1, 2, 21, 22

$-20\text{ °C} \leq T_a \leq +70\text{ °C}$	Dust IP6x	Gases
	T° surface	Class
$T_a = 60\text{ °C}$	80 °C	T6
$T_a = 70\text{ °C}$	95 °C	T5

Important : Maximum power dissipated inside enclosure does not exceed 5 W

All necessary measures must be taken by the user, to avoid the calorific transfer from the fluid to the apparatus head increasing the head's temperature to such that it reaches the self-ignition temperature of the gas in which it is used.

Micro switches characteristics

Switch code	A (B)	M (K)	C (W)	E (F)	D (V)
Type	Standard	Gold contact	Hermetic	Ultra sensitive	Ultra sensitive Hermetic
6 Vdc	0.4 ... 10 A	10 ... 50 mA	5 mA ... 4 A	0.4 ... 1 A	0.4 ... 4 A
12 Vdc	0.4 ... 10 A	10 ... 50 mA	5 mA ... 4 A	0.4 ... 1 A	0.4 ... 4 A
24 Vdc	0.4 ... 6 A	10 ... 50 mA	5 mA ... 4 A	0.4 ... 1 A	0.4 ... 4 A
30 Vdc	0.4 ... 6 A	10 ... 50 mA	5 mA ... 3 A	0.4 ... 1 A	0.4 ... 2 A
48 Vdc	0.4 ... 6 A	10 ... 50 mA	5 mA ... 3 A	N/A	N/A
110 Vdc	0.1 ... 0.5 A	10 ... 50 mA	5 mA ... 1 A	N/A	N/A
220 Vdc	0.1 ... 0.25 A	10 ... 50 mA	5 mA ... 0.5 A	N/A	N/A
115 Vac	0.4 ... 10 A	10 ... 50 mA	50 mA ... 3 A	0.4 ... 10 A	N/A
250 Vac	0.2 ... 10 A	N/A	50 mA ... 2.5 A	0.2 ... 10 A	N/A
Dielectric rigidity between contacts and ground	2000 V	2000 V	1500 V	2000 V	1000 V

Adjustable ranges

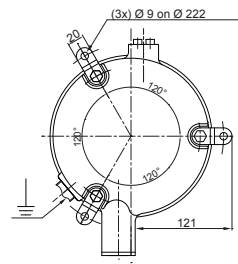
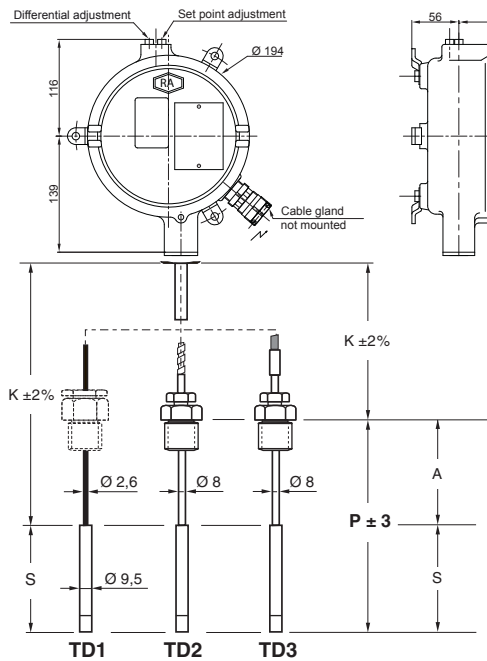
Scale	T _{Max} accidental	Code	Micro-switch dead band ⁽¹⁾								
			Adjustable dead band				Fixed dead band				
			A (B*)		M (K*)	C (W*)		E (F*)		D (V*)	
			10%	90%	10%	90%	10%	90%	10%	90%	
°C			°C								
-46 ... 0	40	400	6 - 13	3 - 13	12 - 18	6 - 18	2.25	1.2	7.5	3.7	
-20 ... 20	60	401	4.5 - 12	2.2 - 12	9 - 15	6 - 15	1.5	0.75	6	3	
0 ... 45	60	402	6 - 13	3 - 13	10 - 18	6 - 18	2.25	1.05	7.5	3.7	
40 ... 120	145	403	7.5 - 24	4.5 - 24	15 - 30	9 - 30	3	1.8	9	6	
100 ... 160	180	414	7.5 - 18	4.5 - 18	13 - 22	7.5 - 22	3	1.5	9	4.5	
20 ... 80	100	415	7.5 - 18	4.5 - 18	13 - 22	7.5 - 22	3	1.5	9	4.5	
160 ... 250	290	406	9 - 24	6 - 24	16 - 33	10 - 33	3.75	1.8	12	6.7	
70 ... 150	175	408	7.5 - 24	6 - 24	15 - 30	9 - 30	3	1.5	9	6	
130 ... 190	210	412	7.5 - 18	4.5 - 18	13 - 22	7.5 - 22	3	1.5	9	4.5	
200 ... 270	290	413	7.5 - 18	4.5 - 18	13 - 22	7.5 - 22	-	1.5	9	4.5	

(*) For version with 2 microswitches lower values of the dead band must be multiplied x 1.5

⁽¹⁾ The value of the dead band is depending on the value of the set point.

This table contains the dead band values for set point adjustment at 10% and 90% of the selected scale. For adjustable dead band the lower value corresponds to the dead band spring totally released and the higher corresponds to the dead band spring fully tensed. For other set points the dead band value can be calculated by linear interpolation between the values at 10% and 90%.

Dimensions (mm)



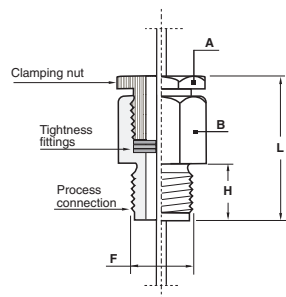
- S** = Bulb length (temperature sensitive part, see tables below)
A = Additional stem length
 For versions TD2/3, $A_{min} = 25 \text{ mm}$
 For version TD1 there is no additional stem length ($A=0$).
 The sliding connection is mounted on the capillary.
P = Immersion length ($P = S + A$)
P_{min} = Minimum immersion length ($P_{min} = S + A_{min}$)
K = Capillary length

Bulb length (S) according to the capillary length (K) and the temperature range (code)

Bulb Ø 14 mm	Code	400	401	402	403	406	408	412	413	414	415
K = 0 ... 2 m	S / mm	80	80	80	80	80	80	80	80	80	80
K = 3 ... 7 m	S / mm	100	100	100	100	100	100	100	100	100	100
K = 8 ... 16 m	S / mm	150	150	150	150	150	150	150	150	150	150
K = 17 ... 20 m	S / mm	180	180	180	180	180	180	180	—	180	180

Bulb Ø 9.5 mm	Code	400	401	402	403	406	408	412	413	414	415
K = 0 ... 2 m	S / mm	155	155	155	155	155	155	155	155	155	155
K = 3 ... 7 m	S / mm	200	200	200	200	200	200	200	200	200	200
K = 8 ... 16 m	S / mm	300	300	300	300	300	300	300	300	300	300
K = 17 ... 20 m	S / mm	370	370	370	370	370	370	370	—	370	370

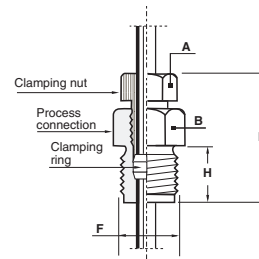
Stainless steel sliding male connection (TD1)



Thread and sizes		
F	G 1/2	1/2 NPT
H	18	21
L	43	46
A	27/flat	27/flat
B	27/flat	27/flat

Waterproof after tightening mounted on the capillary.

Stainless steel sliding male connection (TD2/3)



Thread and sizes		
F	G 1/2	1/2 NPT
H	18	21
L	36	40
A	17/flat	17/flat
B	23/flat	23/flat

After tightening of the clamping nut, the stem is fixed in the process connection. Tight up to 40 bar.

Ordering details RTNE4 - RTAE4

		RT	-	E	.	4xx	.								/
Model		RT													
Industrial temperature switch			-												
Type of the bulb															
Stainless steel bulb and Copper alloy capillary				A											
Stainless steel bulb and capillary				N											
Approvals															
ATEX/IECEx explosion proof				E											
Type of micro switches															
				Deadband											
1 SPDT standard changeover switch				Adjustable	A										
2 SPDT standard changeover switch				Adjustable	B										
1 SPDT hermetically changeover switch				Adjustable	C										
2 SPDT hermetically changeover switch				Adjustable	W										
1 SPDT ultra sensitive changeover switch				Fix	E										
2 SPDT ultra sensitive changeover switch				Fix	F										
1 SPDT hermetically, ultra sensitive changeover switch				Fix	D										
2 SPDT hermetically, ultra sensitive changeover switch				Fix	V										
1 SPDT gold contact changeover switch				Adjustable	M										
2 SPDT gold contact changeover switch				Adjustable	K										
Temperature range (°C)															
-46 ... 0						400									
-20 ... 20						401									
0 ... 45						402									
40 ... 120						403									
100 ... 160						414									
20 ... 80						415									
160 ... 250						406									
70 ... 150						408									
130 ... 190						412									
200 ... 270						413									
Type of capillary															
TD1		Capillary without protection												1	
TD2		Capillary with stainless steel protection												2	
TD3		Capillary with stainless steel protection and PVC coating												3	
Capillary length (K)															
1 meter														1	
2 meters														2	
3 meters														3	
4 meters														4	
5 meters														5	
6 meters														6	
7 meters														7	
8 meters														8	
9 meters														9	
10 meters														A	
11 meters														B	
12 meters														C	
13 meters														D	
14 meters														E	
15 meters														F	
16 meters														G	
17 meters														H	
18 meters														J	
19 meters														K	
20 meters														L	
Immersion length (P)															
P = S + 25 mm		Immersion length (P) = Bulb length (S) + additional stem length (A)												0	
P = 150 mm		(For S see tables on page 4)												3	
P = 160 mm		(not for TD1)												2	
P = 250 mm		(not for TD1)												4	
P = 400 mm		(not for TD1)												5	
P = 600 mm		(not for TD1)												6	
P = 1000 mm		(not for TD1)												D	
Bulb diameter															
Ø 14 mm (standard)														E	
Ø 9.5 mm														C	
Process connection															
Without														0	
G1/2														3	
1/2 NPT														6	
Options to be added behind the / (see example below)															

Ordering example with options

RT	-	A	E	A	.	400	.	2	2	2	E	3	/	SETP	_	9941
----	---	---	---	---	---	-----	---	---	---	---	---	---	---	------	---	------

Industrial temperature switch	←	RT
Stainless steel bulb and copper alloy capillary	←	-
With ATEX/IECEX explosion proof	←	A
1 SPDT standard changeover switch	←	E
Temperature range -46 ... 0 °C	←	A
TD2 capillary with stainless steel protection	←	.
2 meters capillary	←	400
Immersion length P = 160 mm	←	.
Bulb diameter Ø 14mm	←	2
Process connection G1/2	←	2
Option: Customer specific set point adjustment	←	2
Option: Stainless steel tag plate and wire	←	E
	←	3
	←	/
	←	SETP
	←	_
	←	9941